

### Abstract of the Disclosure

A method for forming an industrial textile product by spiral winding an array of machine direction (MD) yarns to form a system having a defined width, and then  
5 connecting the MD yarns in the cross machine (CD) direction with resin. This method is a replacement for conventional weaving or knitting of substrates which can be used as forming, press or dryer fabrics in papermaking, and other industrial applications.  
10 Devices for forming the product are also described.